


APPLICABLE STANDARD
- ANSI Z124.1.2 (ALL APPLICABLE SECTIONS)
- F100.001 (COLOR & APPEARANCE APPROVAL PROCESS)
- G300.015 (FIXTURE MARKING STANDARD)
- H010.001 (BATH WHIRLPOOL PERFORMANCE SPEC)(SECTION 2.1 &2.7)
- H300.030 (LOGO FOR BATHING,SHOWERING & DOORS)
- H300.101 (WARPAGE AND HEIGHT FOR PLASTIC BATHS AND WHIRLPOOLS)
- H300.075 (KOHLER GLOBAL PLASTIC AESTHETIC STANDARD)
- M100.026 (RIM LOAD TEST)
- M100.027 (SIDE WALL TEST)
- CSA B45 (ALL APPLICABLE SECTIONS)
MATERIAL:
1. - SOLID SURFACE MATERIAL: PMMA+ATH

NOTE:
1.THERE ARE XX CUSTOMER CHARACTERISTICS ON THIS DRAWING.
2.UNSPECIFIED BATH GEOMETRY DETAILED IN KOHLER PRO/E 3D CAD MODEL
3.GENERAL TOLERANCE: REFER TO GB/T1804T-2000 V CLASS
4.SURFACE QUALITY (ALL SURFACE EXCEPT UNDERSIDE OF BATH)
-ROUGHNESS=0.375-0.4R_a
-GLOSSY QUALITY=85° SCALE - 65±3
5.ASSEMBLY SEAM SHOULD NOT BE VISIBLE - MUST ALIGN WITH MASTER SAMPLE
6.BATH WEIGHT: 150~160kg
7.FOOT FLATNESS:MAKE SURE BATH FOOT IS FLAT. PUT BATH ON THE FLAT TABLE,BATH SHOULD NOT SHAKE.
8.BATH HORIZONTAL:MAKE SURE BATH IS HORIZONTALAED.
9.OVERFLOW SLOT SHOULD BE STRAIGHT, TOUCHNESS IS SMOOTH
10.KOHLER LOGO: KOHLER EXQUISITE 科勒精選系列
KOHLER SIZE: 1DA #335G 31.75*4.62mm
LASER LOGO 激光加工, 高度0.3-0.5
COLOR:PANTONE GOOL GRAY 6C (MUST APPROVAL BY KOHLER) 顏色:PANTONE GOOL GRAY 6C (必須通過科勒確認)并填寫卡字



SCALE 0.200

ALL DIMENSIONS IN: MM [INCHES]					DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994								
					TOLERANCES UNLESS OTHERWISE SPECIFIED	APPROVED STEVEN ZHANG	DATE 17.03.07	PLOT DATE 17.03.07	SCALE 1:000				
						DRAWN LIGHT	CHECKED STEVEN	DATE 17.03.07	DWG E				
					.XXX ± 0.010 .XX ± 0.20 .X ± 0.1 ANG ± 3.0	DO NOT SCALE DRAWING							
						<div>KOHLER KOHLER CO. CHINA</div> <div>THIRD ANGLE PROJECTION</div> <div></div>							
I	B	SL	SEE PCI C1903689	19.09.19	<div>DESCRIPTION</div> <div>BATH, LITHOCAST KARING, 1800X800</div> <div>DWG. NO. 1303101</div>								
I	A	SL	SEE PCI C1703124	17.08.04									
I	-	SL	SEE PCI C1700770	17.03.07									
SHT	SYM	BY	DESCRIPTION	DATE	DWG REVISION RECORD								
					SHEET 1 of 1								